

# XHAUST GUM

## EXHAUST REPAIR CEMENT

**DESCRIPTION:**

**x'traseal® XHAUST GUM** is a specially formulated thick, non-slumping paste type material that permanently repairing small holes and leaks in silencers and exhaust systems.

**PRODUCT BENEFITS**

- Waterproof
- Non-shrinking
- Spreads easily
- Resists temperatures to 800°C

**TYPICAL APPLICATIONS**

- Exhaust system
- Tailpipes
- Catalytic converters

**DIRECTIONS FOR USE**

1. Surfaces to be repaired should be free of dirt, grease, oil and rust.
2. Wet the surface to be repaired with water.
3. Apply the sealer directly over the hole.
4. Allow drying for 30 minutes then starting engine and allow to run for 10 more minutes.
5. For new installations, apply sealer ¼ inch thick around inside of larger pipe. Complete and seal the connection.

**FOR CLEANUP**

1. Clean up with water prior to the material drying.
2. Clean hands with x'traseal black hand powder and water.

**PROPERTIES OF UNCURED MATERIAL****TYPICAL VALUE**

|                  |                    |
|------------------|--------------------|
| Chemical type    | Grey paste         |
| Appearance       | Grey paste         |
| Odor no odor     | No odor            |
| Specific gravity | 1.688              |
| Viscosity        | Medium heavy paste |
| Flash point      | None               |
| Shelf life       | 12 months          |

**TYPICAL CURING PERFORMANCE**

Xtra exhaust gum cement cures by the evaporation of water and further cures with heat. Full cure can be achieved after 24 hours of drying and driving at the maximum operating temperature.

**TYPICAL VALUES OF TEMPERATURE RESISTANCE**

800°C

**CHEMICAL / SOLVENT RESISTANCE**

The fully cured product retains effective properties when in contact with water.

**GENERAL INFORMATION**

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected for use with chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the material safety data sheet, (msds).

**STORAGE**

Products shall be ideally stored in a cool, dry location in closed containers at a temperature between 18°C to 30°C (64°F to 86°F) unless labeled. Do not return any material to its original container to avoid contamination of unused product.

**CAUTION:**

Read and understand material safety data sheet of this product before handling or using.

*This information is provided in good faith and is believed accurate based on a review of current composition and information supplied by vendors. No warranty is expressed or implied. Liability is expressly disclaimed.*